



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10360-041-PO**Job Sheet 187593****Part No:** RB 92700-10360-041-PO**Job Qty:** 1 pcs**Part Name:** Adapter Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/10/18**Job Tracking No:****Due Date:** 1/30/19**Created By:** Patrick Lussier**Type:** Stock**Description:****Note:** DWG RB 92700-10360-041 Rev.A IPP Rev. A 18.12.10 New issue DP Verify DD**Ship Via:****Bill of Materials**

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S148552**Part:** RB 92700-10360-041**Job No:** 187593**Serial No/Batch:** S148552**Revision:** A**Inspector:****Exp Date:****Instructions:****Date:** 01/28/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	1 pcs	1/30/19	0.00	0.00		Purchasing - 1		JAN 28 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	1/30/19	0.00	0.00		Packaging 2 - 1 - B4B		JAN 28 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
120	QC 6	1 pcs	1/30/19	0.00	0.00		QC 6 - 16		DAS 38 9-55
							QC 6 - 38		
							QC 6 - 42		
							QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		
130	Small Fab - 1	1 pcs	1/30/19	0.00	1.00		Small Fab - 1 - B4B		MLC
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
140	QC 5	1 pcs	1/30/19	0.00	0.00		QC 5 - 10		DAS 38 9-55
							QC 5 - 12		
							QC 5 - 16		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
150	Packaging 3-1 - Stock - B4B	1 pcs	1/30/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 21 9-55
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
160	QC 21 - FG	1 pcs	1/30/19	0.00	0.00		QC 21 - FG - 16		JAN 28 2019
							QC 21 - FG - 21		

Part Op 100 - Issue P/O: 041998 MANUFACTURE RB 92700-10360-041 AS PER DWG Supplier: ARROW TECH MACHINE
 Descriptions: WORKS Certificate of conformity is required
 130 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
 APP-IM2200-E 3-Deburr holes and remove chips from case. 4-Glue RB 92700-10360-041-4 placard to inside of top foam.
 5-Glue foam to case and pack case as per DWG.

Dec 10. 2018 x1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB 92700-10360-041P	Adapter Assembly	1 (1 ea)	100-Purchasing	5148550
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	130-Small Fab - 1	5113449
APP-IM2200-E	Case	1 Ea (1 ea)	130-Small Fab - 1	5140342 5140360
RB 92700-10360-041-2	Bottom Foam	1 (1 ea)	130-Small Fab - 1	5140360 5140365
RB 92700-10360-041-3	Top Foam	1 (1 ea)	130-Small Fab - 1	514343 5140362
RB 92700-10360-041-4	Content Placard	1 pcs (1 ea)	130-Small Fab - 1	5149413
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	130-Small Fab - 1	5021040

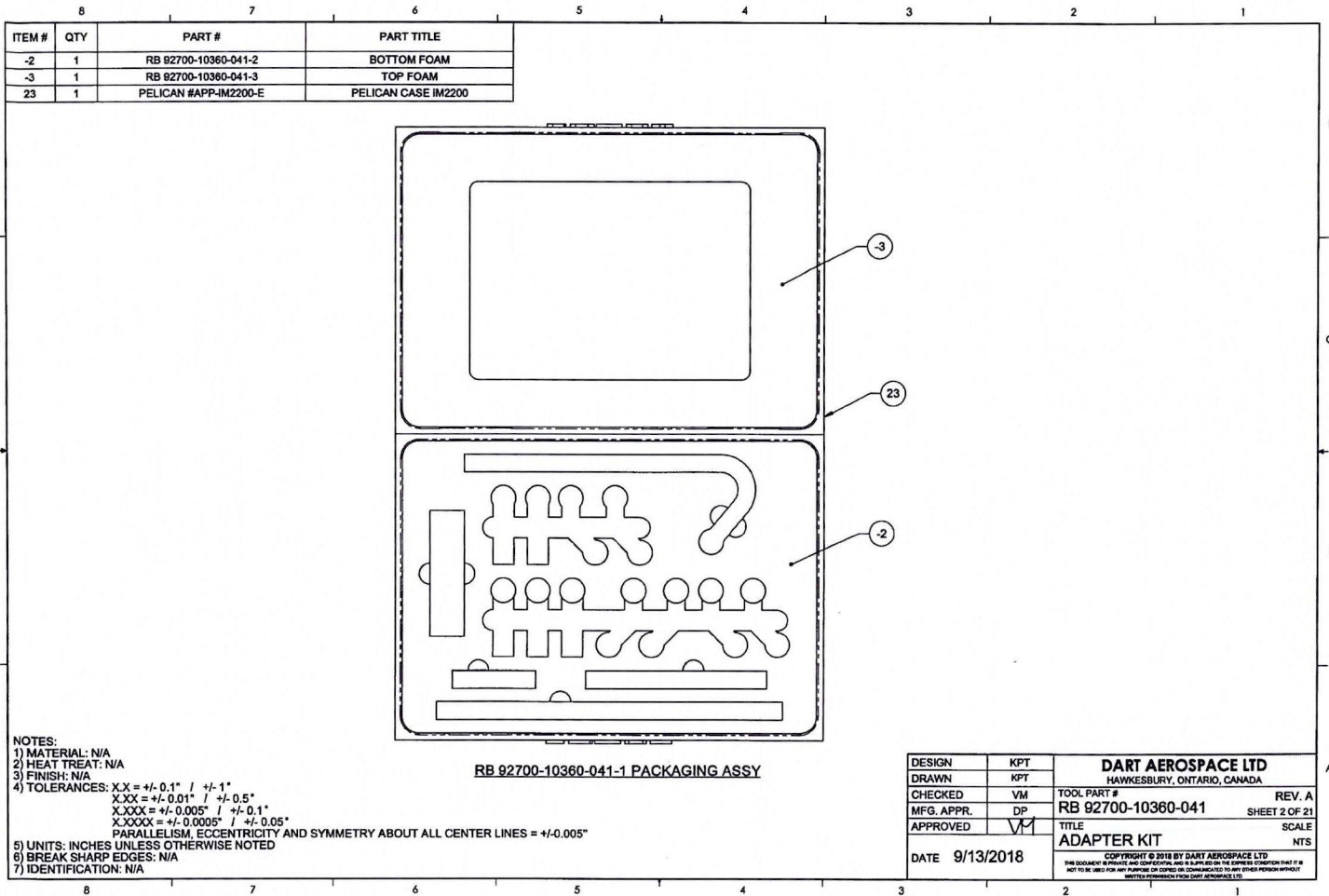
Job Allocations

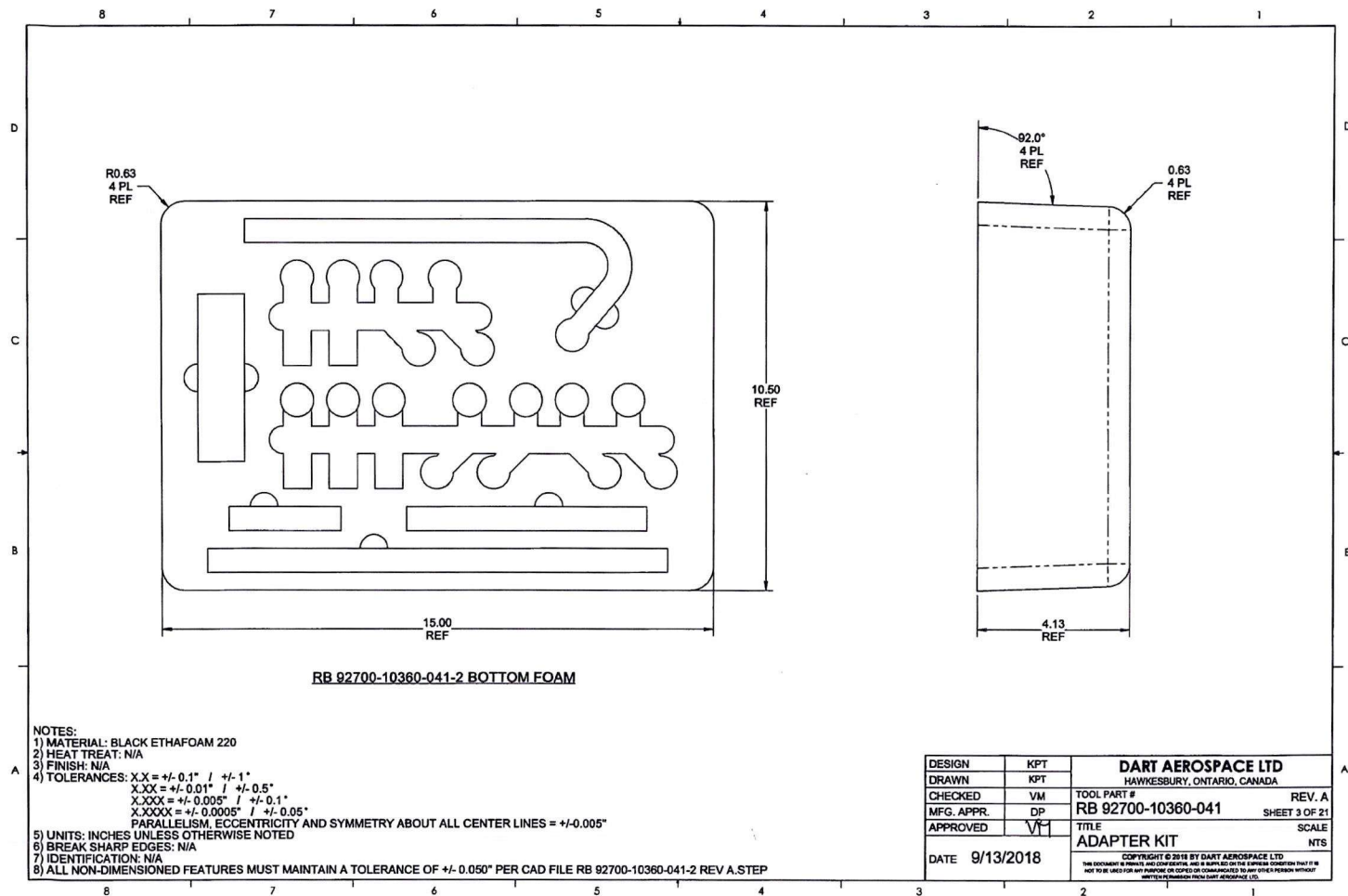
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB 92700-10360-041P	1	0	0
130-Small Fab - 1	97524A032	4	615	0
	APP-IM2200-E	1	4	0
	RB 92700-10360-041-2	1	0	0
	RB 92700-10360-041-3	1	0	0
	RB 92700-10360-041-4	1	0	0
	RB41011	1	676	0

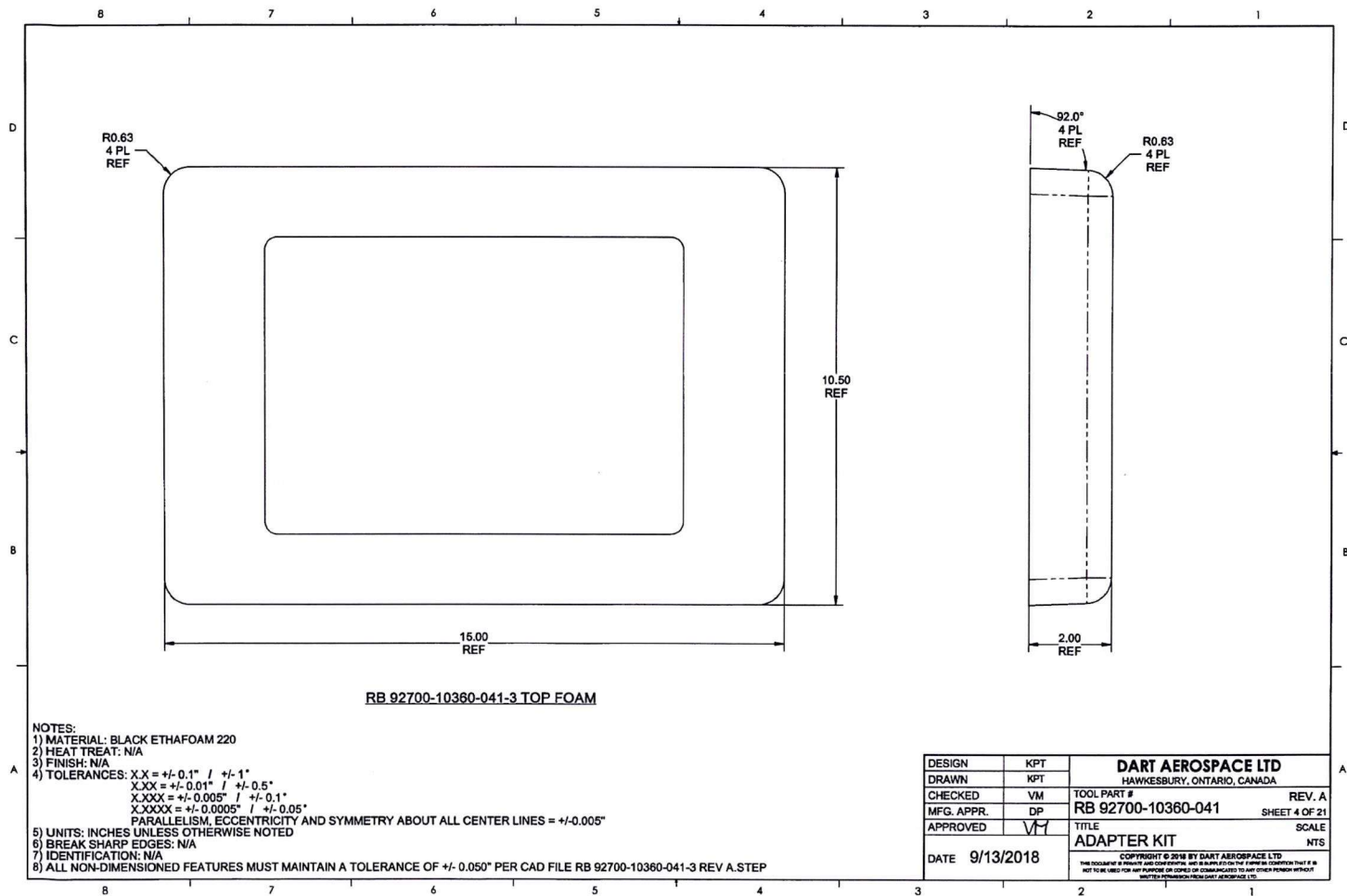
Part Specifications

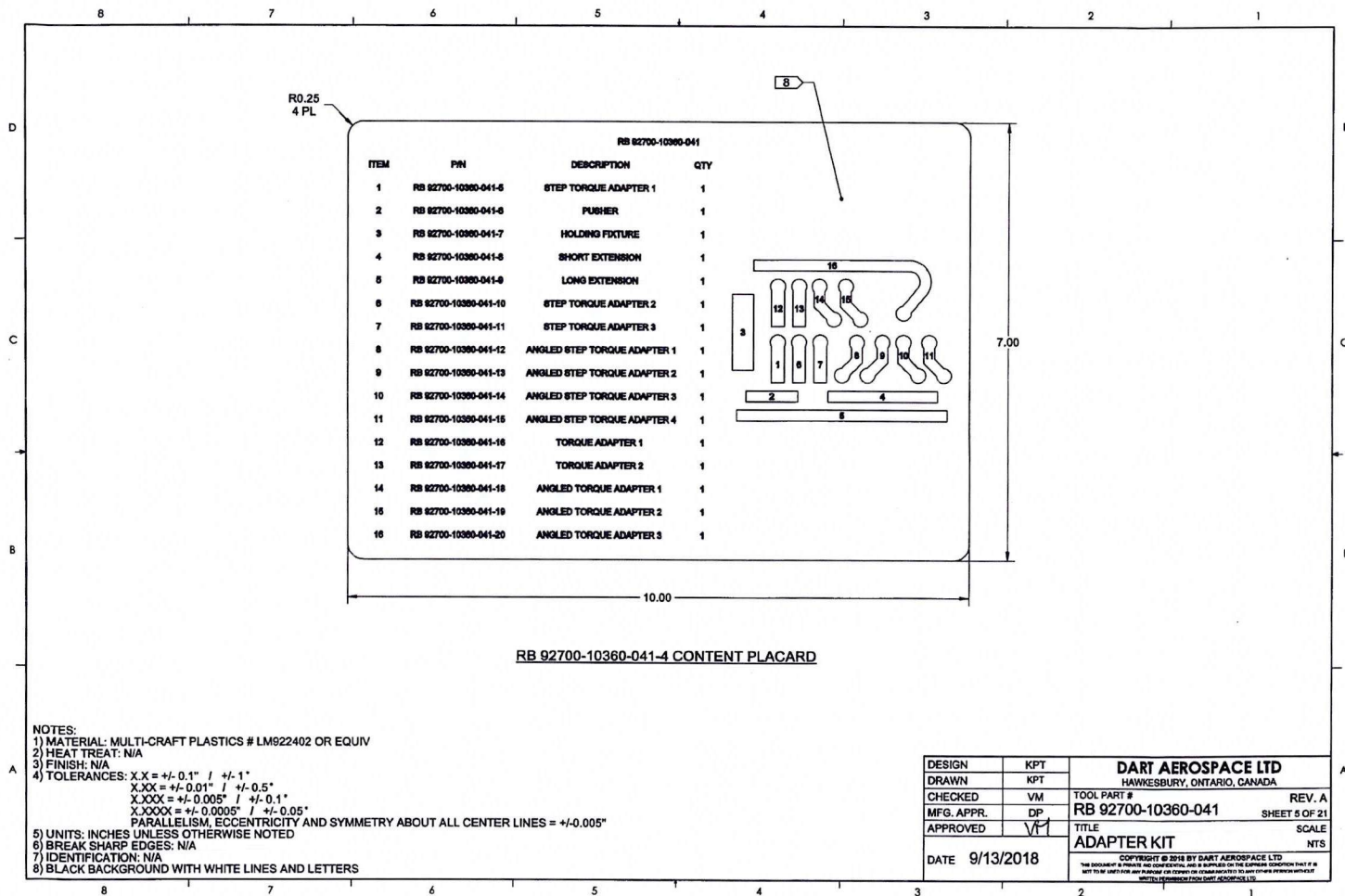
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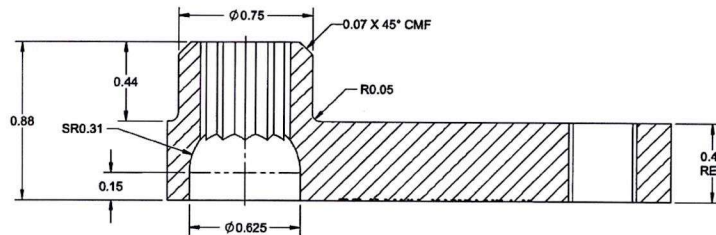
Plex 12/10/18 10:22 AM dart.Lussier.Patrick



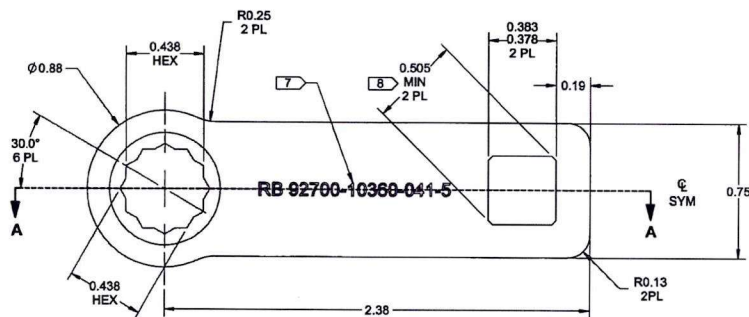








SECTION A-A

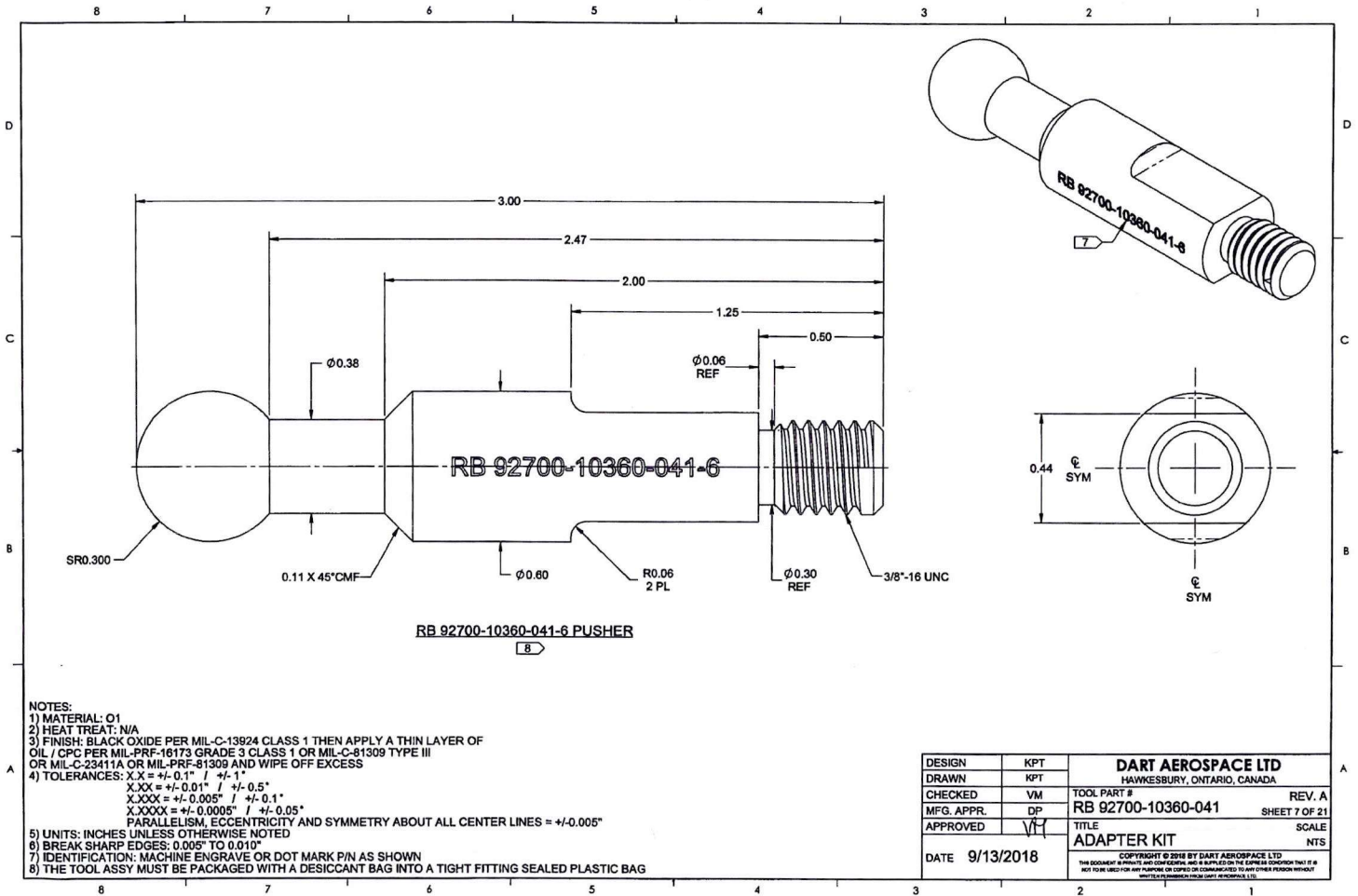


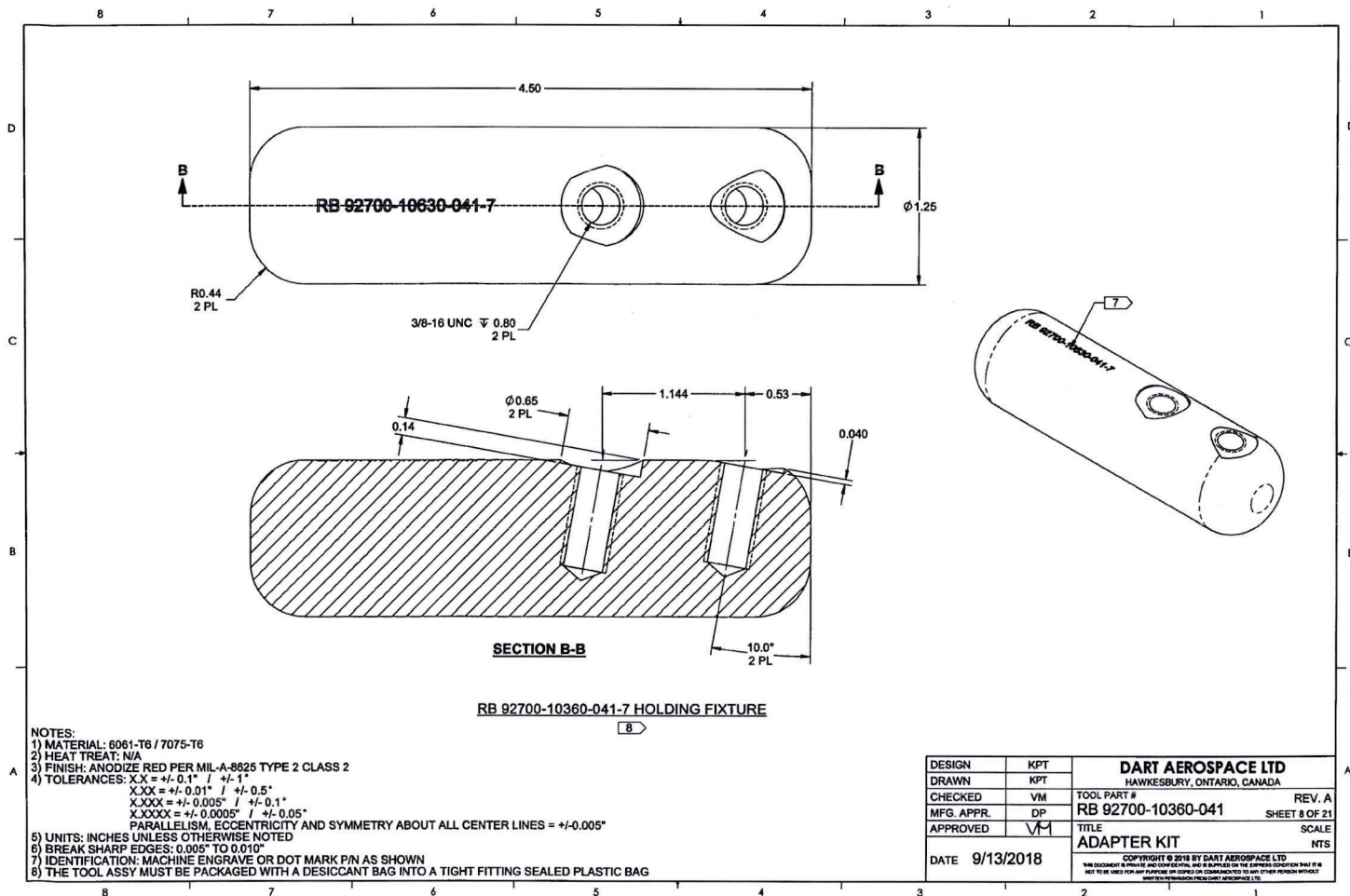
RB 92700-10360-041-5 STEP TORQUE ADAPTER 1

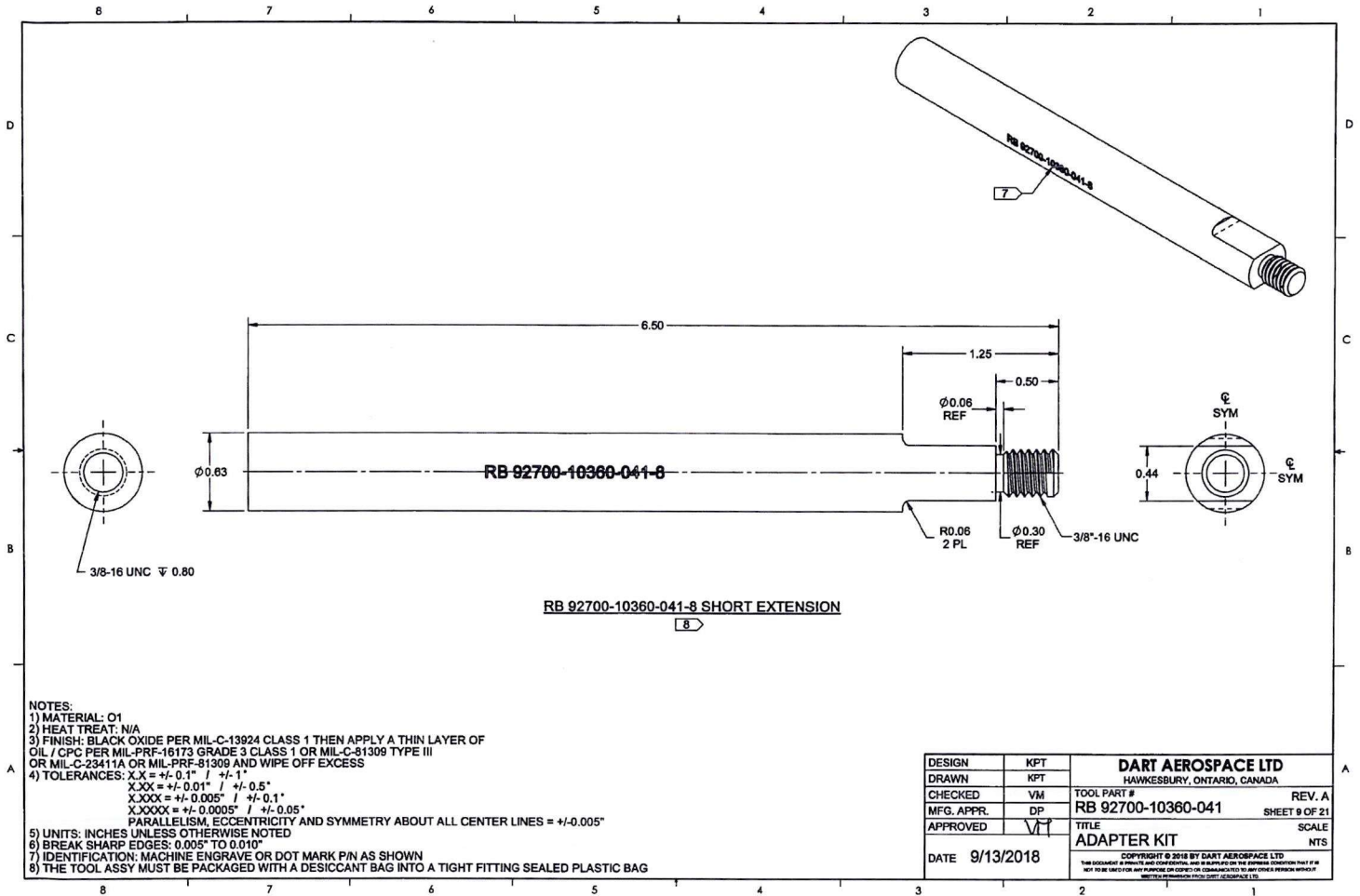
- NOTES:
- 1) MATERIAL: O1
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE PER MIL-C-19824 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 - 4) TOLERANCES: XX = $\pm 0.1^\circ$ / $\pm 1^\circ$
 XXX = $\pm 0.01^\circ$ / $\pm 0.5^\circ$
 XXXX = $\pm 0.005^\circ$ / $\pm 0.1^\circ$
 XXXXX = $\pm 0.0005^\circ$ / $\pm 0.05^\circ$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005^\circ$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N AS SHOWN
 - 8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY
 - 9) THE TOOL MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

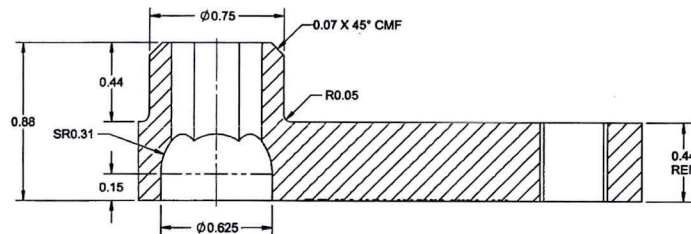
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10360-041	SHEET 6 OF 21
APPROVED	VI	TITLE	SCALE
DATE	9/13/2018	ADAPTER KIT	NTS

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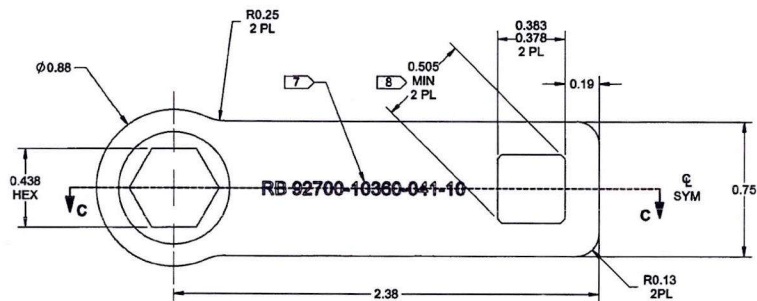








SECTION C-C

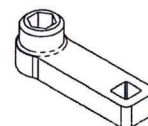


RB 92700-10360-041-10 STEP TORQUE ADAPTER 2

NOTES:

- 1) MATERIAL: O1
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13824 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = ± 0.1 / ± 1
X.XX = ± 0.01 / ± 0.5
X.XXX = ± 0.005 / ± 0.1
X.XXXX = ± 0.0005 / ± 0.05
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N AS SHOWN
- 8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10360-041	SHEET 11 OF 21
APPROVED	✓	TITLE	SCALE
DATE	9/13/2018	ADAPTER KIT	NTS
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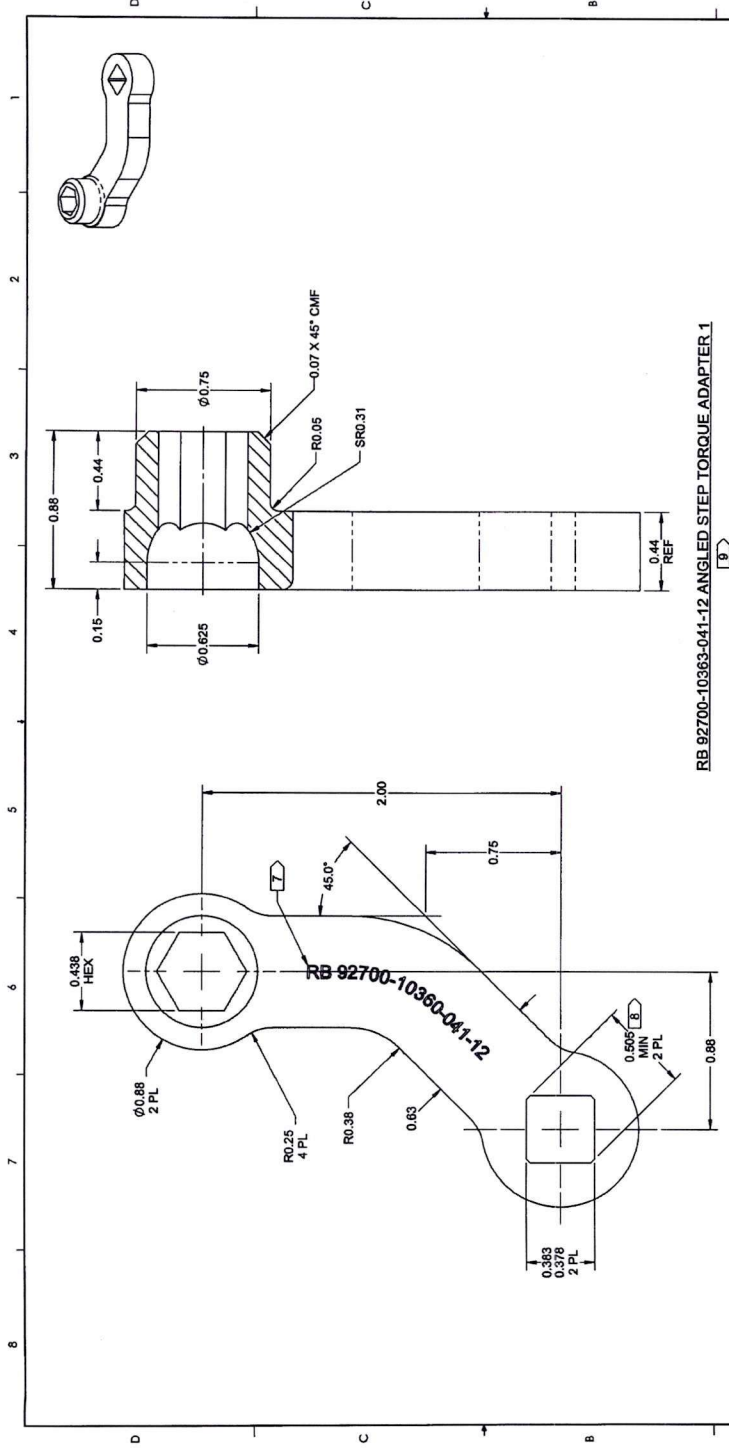


Technical drawing of a mechanical part, likely a valve or fitting, showing a cross-section and a side view. The cross-section on the left shows a hexagonal bore with a diameter of 0.88 inches. The side view on the right shows a cylindrical body with a total length of 2.36 inches. Key features include a hexagonal section with a width of 0.438 inches, a chamfer with a radius of R0.25 (2 PL), a fillet with a radius of R0.13 (2 PL), and a shoulder with a width of 0.383 inches. A central bore has a diameter of 0.378 inches. A dimension of 0.505 inches (MIN, 2 PL) is shown for a specific feature. The drawing is labeled with 'RB 92700-10360-041-14' and 'SYM' for symmetry.

9

- NOTES:**
- 1) MATERIAL: O1
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BL ACK OXIDE PER MIL-C-13024 CLASS 1 THEN APPLY A THIN LAYER OF
OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III
OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 - 4) TOLERANCES: X.X = +/- .01" I +/- .05"
 X.XXX = +/- .001" I +/- .05"
 X.XXXX = +/- .0005" I +/- .01"
 X.XXXXX = +/- .00005" I +/- .005"
PARALLELISM, COINCIDENCY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N AS SHOWN
 - 8) DIMENSIONS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10360-041	SHEET 12 OF 21
APPROVED	VM	TITLE	SCALE
		ADAPTER KIT	NTS
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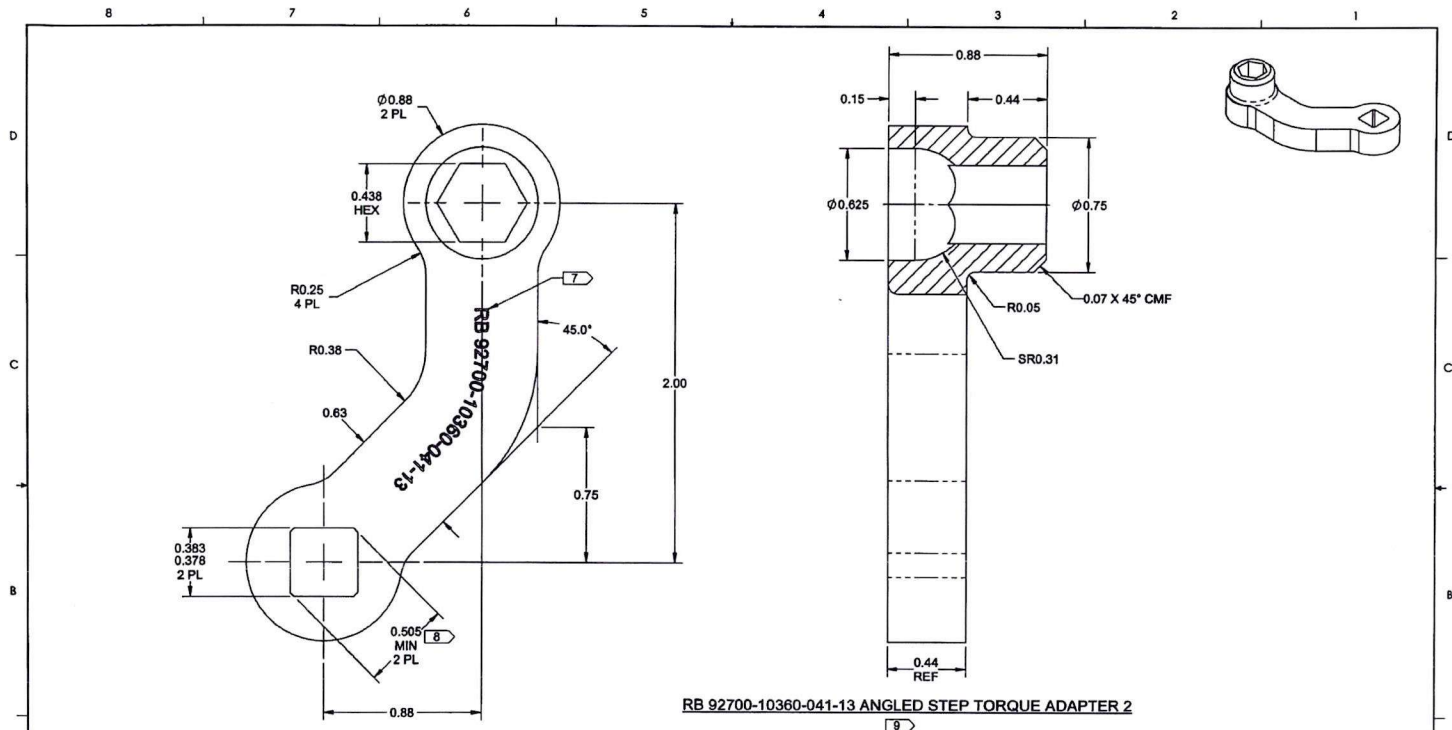


RB 92700-10363-041-12 ANGLED STEP TORQUE ADAPTER 1

NOTES:

- 1) MATERIAL: C1
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13824 CLASS 1, THEN APPLY A THIN LAYER OF POLYURETHANE ENAMEL OR MIL-PRF-8170 TYPE III OR MIL-C-2311A, OR MIL-PRF-81309 AND Wipe OFF EXCESS
- 4) TOLERANCES: X.X = ± 0.1 / ± 0.1
X.XX = ± 0.01 / ± 0.01
X.XXX = ± 0.001 / ± 0.001
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) SPECIFIC DIMENSIONS ARE GIVEN OR DOT MARK DIM AS SHOWN
8) BREAK DIMENSIONS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY
9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	KPT	DART AEROSPACE LTD
DRAWN			HAWKESBURY, ONTARIO, CANADA
CHECKED	VM	DP	TOOL PART #
MFG. APPR.	DP		RB 92700-10363-041
APPROVED	VA		TITLE
DATE	9/13/2018		ADAPTER KIT
			SCALE
			NTS
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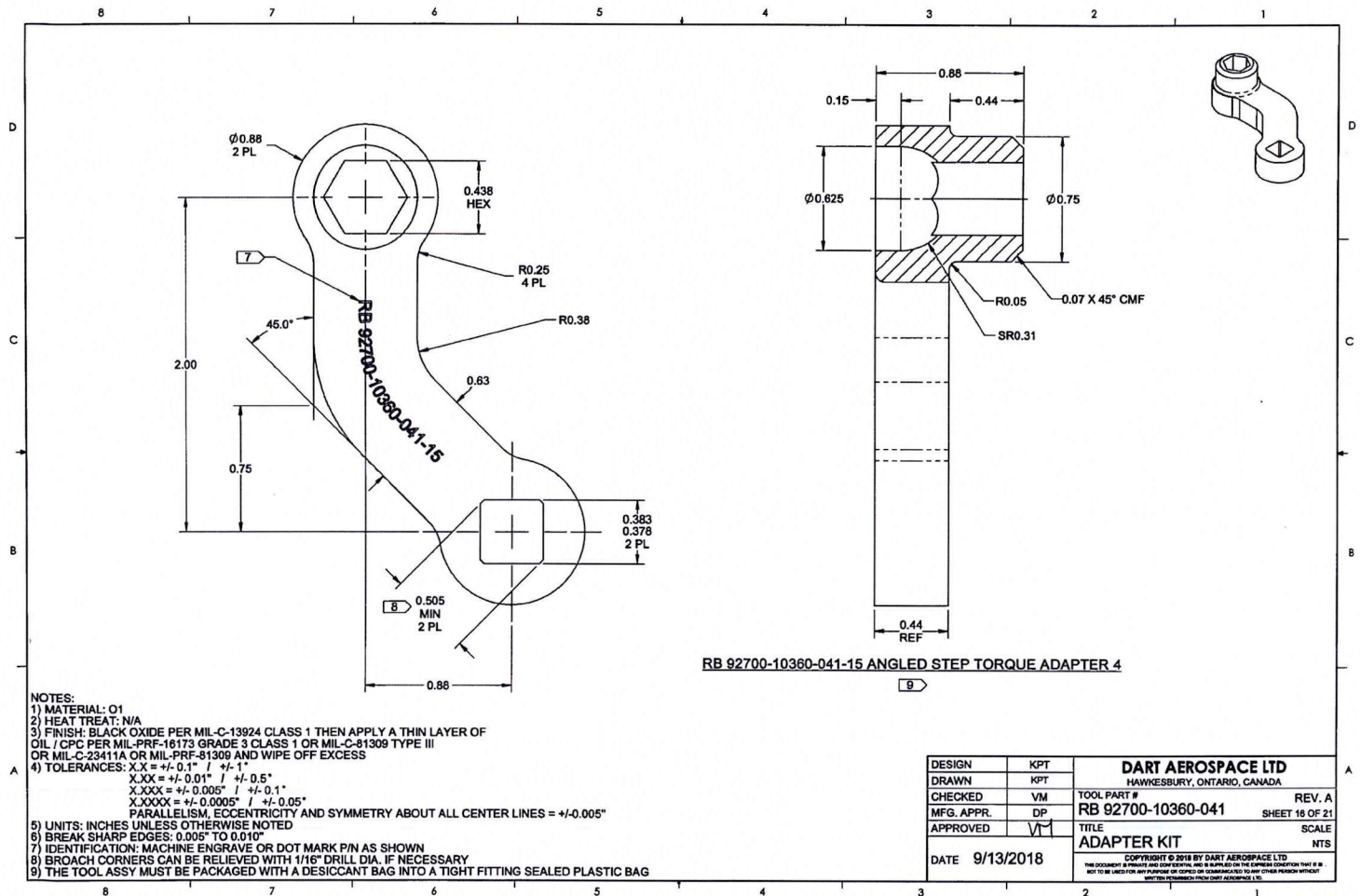
RB 92700-10360-041-13 ANGLED STEP TORQUE ADAPTER 2

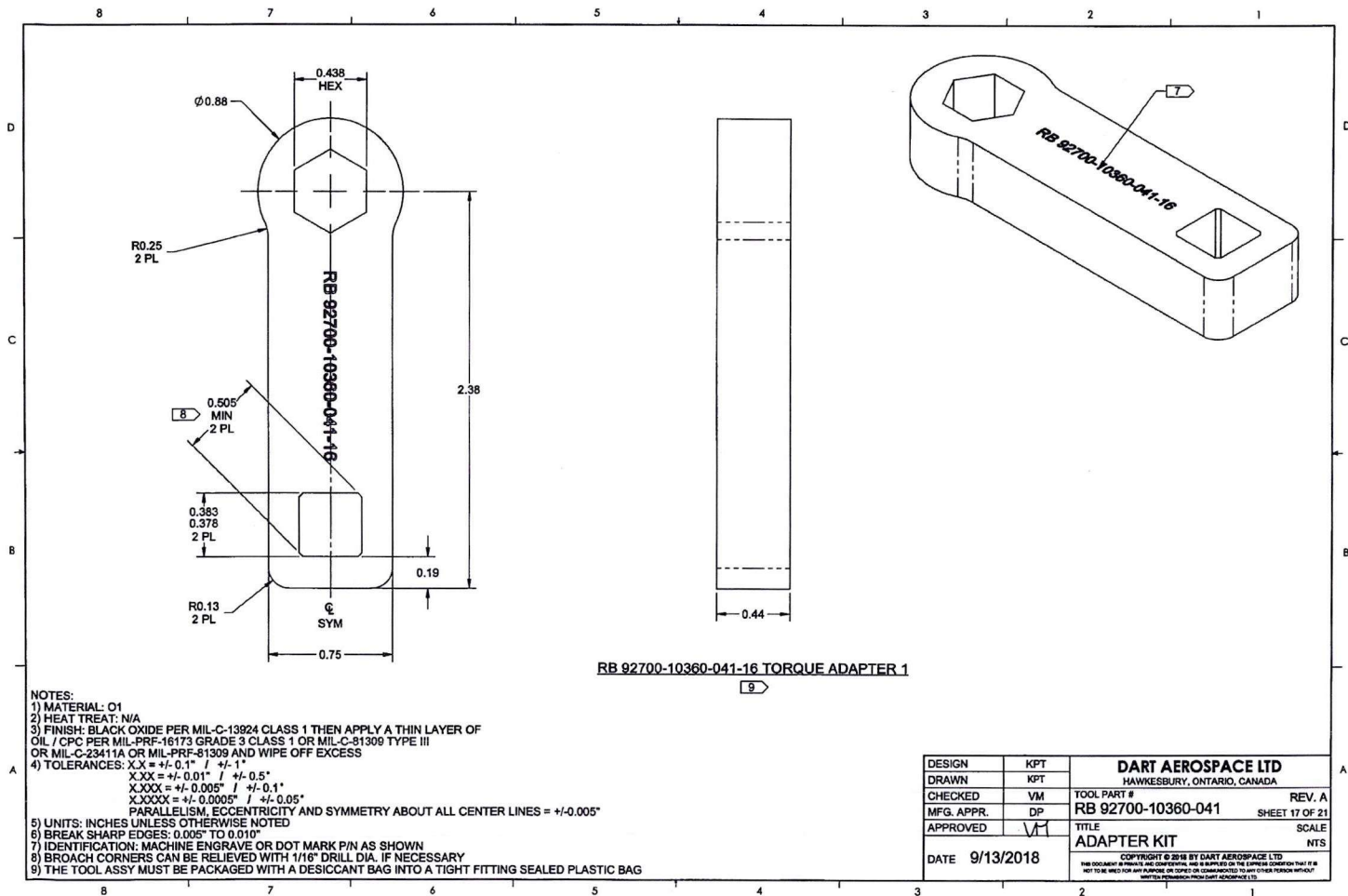
NOTES:

- 1) MATERIAL: O1
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: XX = ± 0.1 / ± 1
 XXX = ± 0.01 / ± 0.5
 XXXX = ± 0.005 / ± 0.1
 XXXXX = ± 0.0005 / ± 0.05
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N AS SHOWN
- 8) BROAD CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10360-041	SHEET 14 OF 21
APPROVED	VM	TITLE	SCALE
DATE	9/13/2018	ADAPTER KIT	NTS

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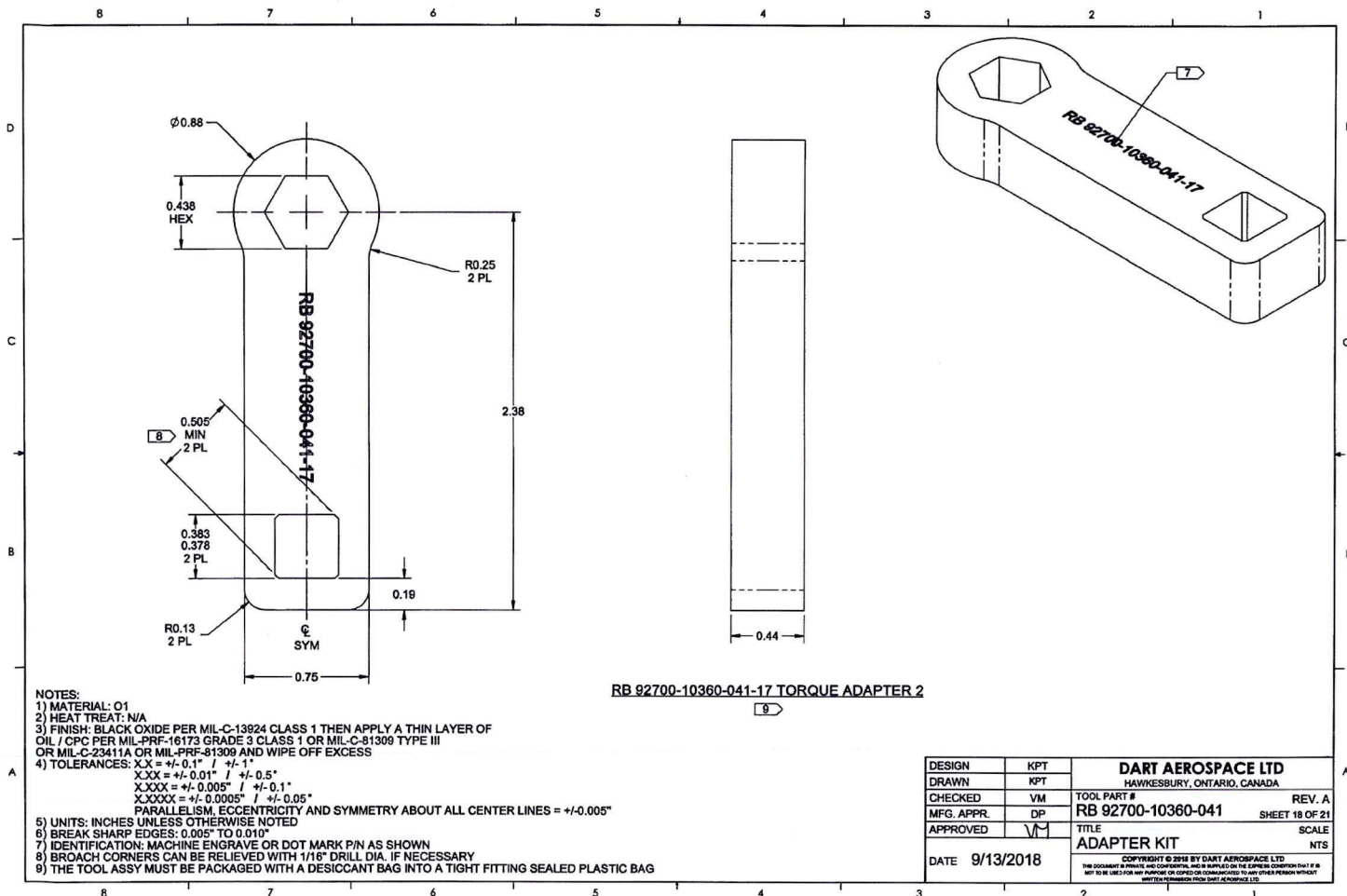


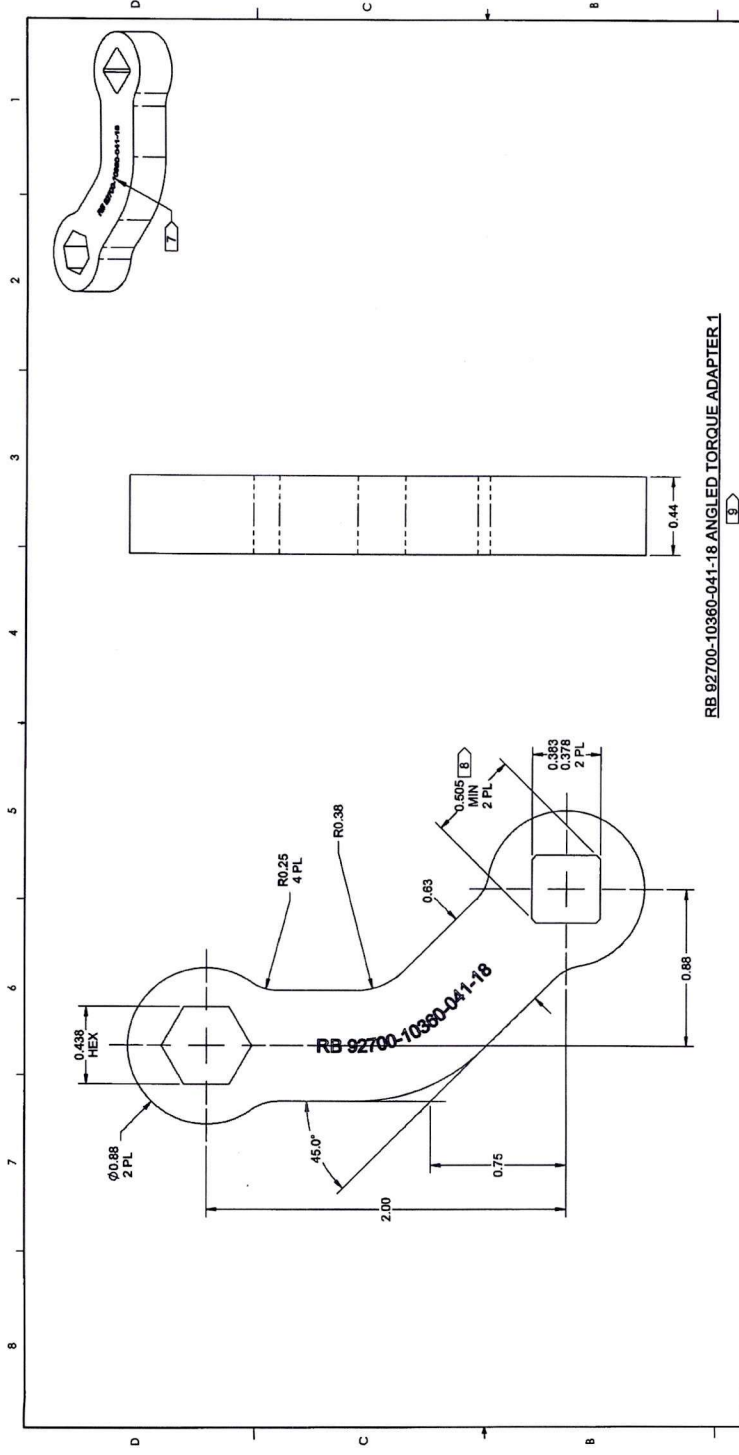
NOTES:

- 1) MATERIAL: O1
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13824 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-91309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: XX = ± 0.1 / ± 1
 XXX = ± 0.01 / ± 0.5
 XXXX = ± 0.005 / ± 0.1
 XXXXX = ± 0.0005 / ± 0.05
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N AS SHOWN
- 8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

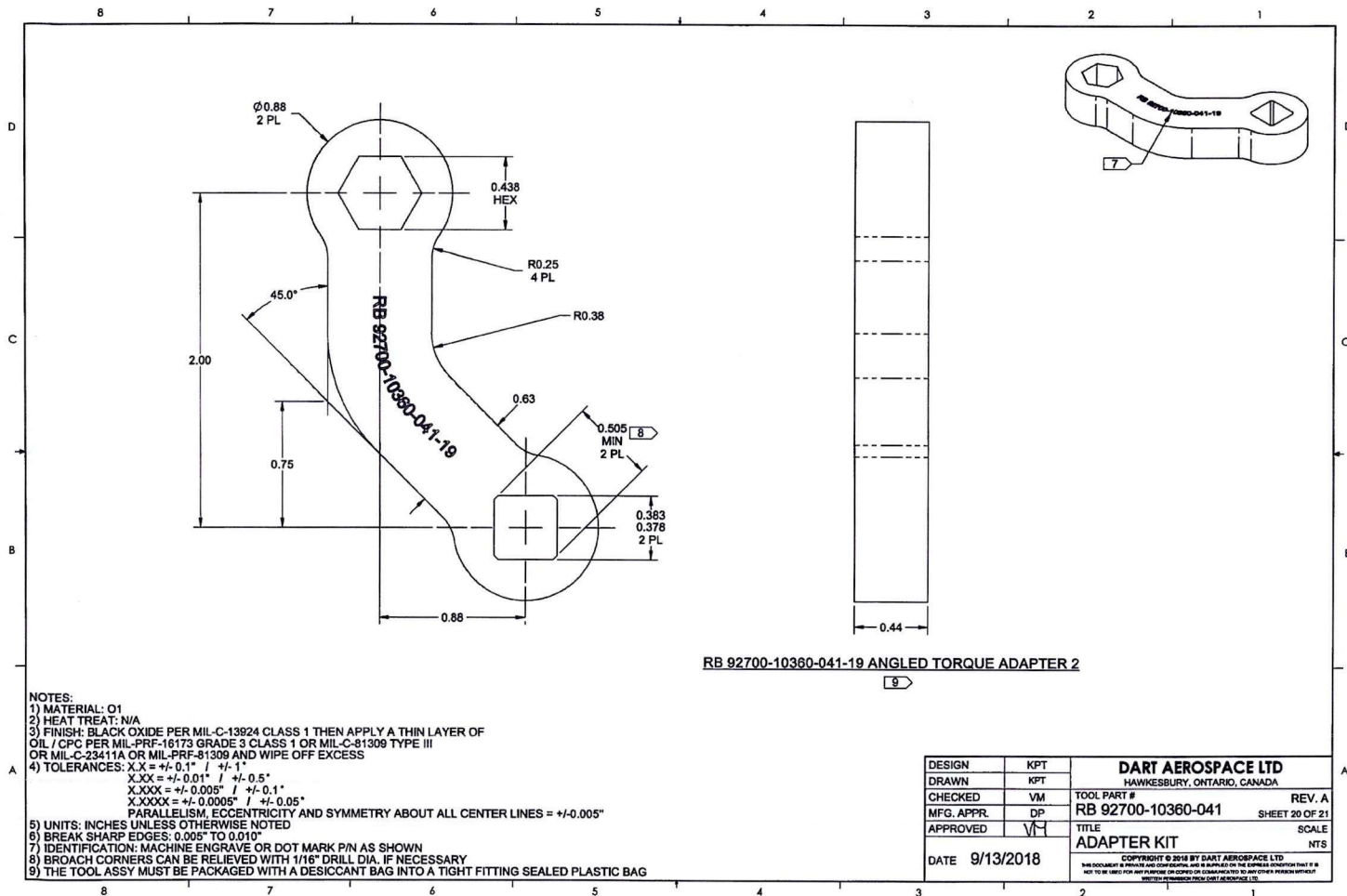
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10360-041	SHEET 17 OF 21
APPROVED	✓	TITLE	SCALE
DATE	9/13/2018	ADAPTER KIT	NTS

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT	TOOL PART #	REV. A	SHEET 19 OF 21
CHECKED	VM	RB 92700-10360-041		
MFG. APPR.	DP			
APPROVED	VM	TITLE	SCALE	
		ADAPTER KIT	NTS	
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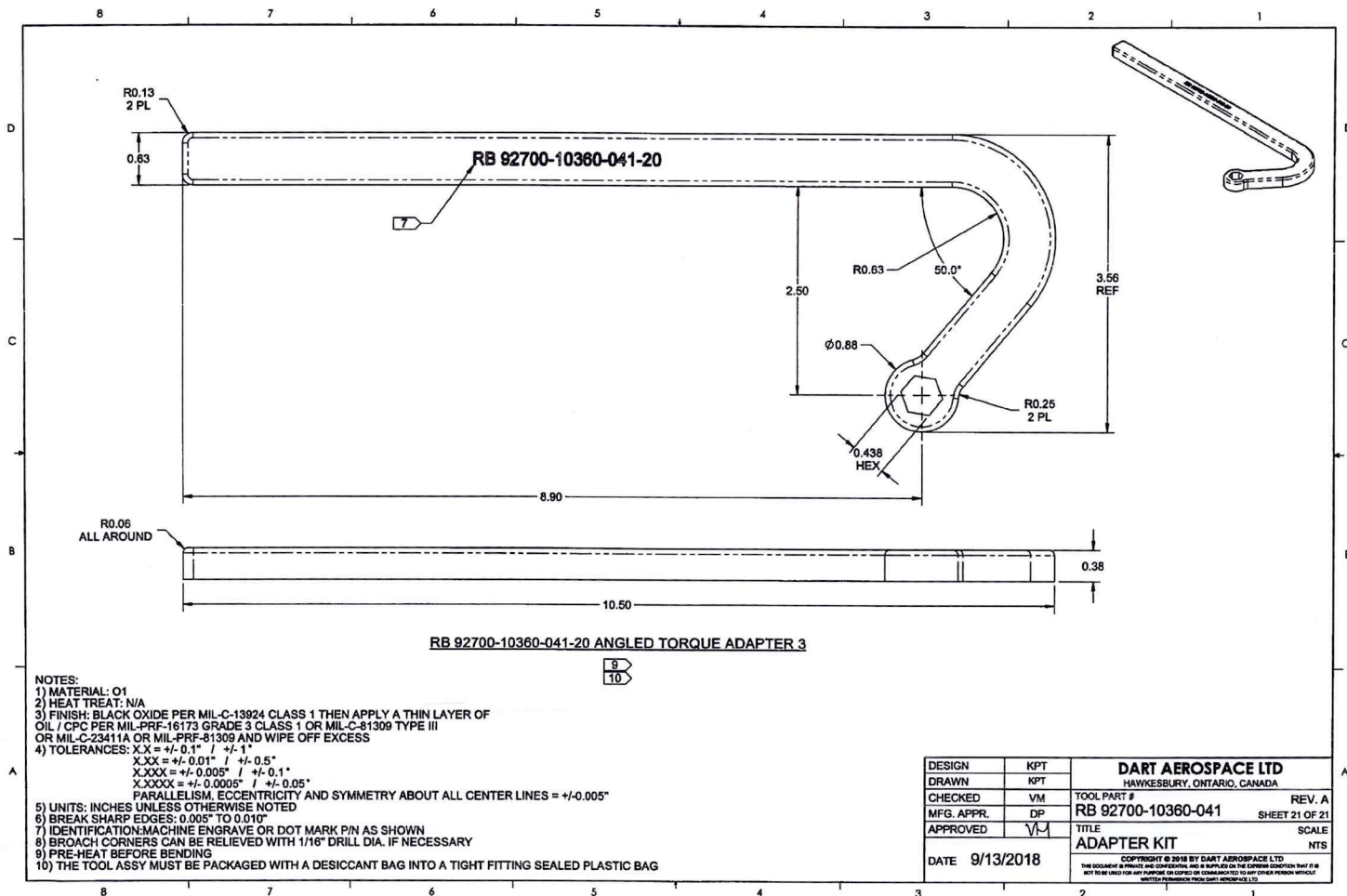


NOTES:

- 1) MATERIAL: O1
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = $\pm 0.1^{\circ}$ / $\pm 1^{\circ}$
X.XX = $\pm 0.01^{\circ}$ / $\pm 0.5^{\circ}$
X.XXX = $\pm 0.005^{\circ}$ / $\pm 0.1^{\circ}$
X.XXXX = $\pm 0.0005^{\circ}$ / $\pm 0.05^{\circ}$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005^{\circ}$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N AS SHOWN
- 8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10360-041	SHEET 20 OF 21
APPROVED	W	TITLE	SCALE
DATE	9/13/2018	ADAPTER KIT	NTS

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DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041998



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041998

PO Date: 12/10/18

Due Date: 1/30/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	187593	RB 92700- 10360- 041P			Adapter Assembly	Firmed	-	1/30/19	2 Ea	0 Ea	2 Ea	\$5,308.28/Ea	\$10,616.56

2x

JAN 28 2019

8

DAS
38
9-89

Grand Total: \$10,616.56

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

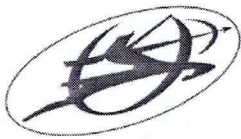
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation

6895 \$

19 12:42 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 411

Date: 1/25/2019
PO Ref: 041998 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty
2 ✓

Item
ADAPTER ASSEMBLY

Part No.
RB 92700-10360-041 ✓

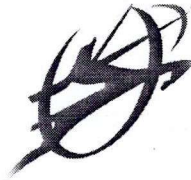
DAS
38
9-88

Received by:

Packaged by: J.M.L.

Checked by: 

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 041998 ✓ Dated: 1/25/2019

Our Order / Job No: 041998-1AWT Order Qty: 2 ✓

Part Name: ADAPTER ASSEMBLY

Part Number RB 92700-10360-041 ✓

Lot Size: N/A Ship Date: 1/25/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB 92700-10360-041 Rev: A

Material Size and Type: -5,-6,-8,-9,-10,-11,-12,-13,-14,-15,-16,-17,-18,-19,-20/01 STEEL; -7/6061-T6 ALUM.

Material Specifications: O1 STEEL: ASTM A681; ALUM.: ASTM B209

Heat Treatment:-5,-6,-8,-9,-10,-11,-12,-13,-14,-15,-16,-17,-18,-19,-20 /41.0-42.0 HRC

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV D; RED ANODIZE: MIL-A—8625F, TYPE II, CLASS II

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 1/25/19

Signed: *Hemant M. Patel*

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

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